

> Products

>Why GGT SRL

>Our Customers



- Green Gear Trasmissioni Srl is having state of art manufacturing facility in Asti near Milan spread over 4000 Sq meter.
- Green Gear Trasmissioni Srl is having warehouse of area 1000 Sq meter
- Green Gear Trasmissioni Srl is maintaining inventory of semi-finished standard products and raw materials to reduce the lead time.











Each Member of core team of Green Gear Trasmissioni Srl is having over 25 years experience in design & manufacturing of mechanical power transmission products for Steel Industry





Each member of GGT Sales team is from steel plant + OEM / main technology supplier background

 Green Gear Trasmissioni Srl Italy is having partner like RKB International having wide connectivity to customers











- Green Gear Trasmissioni Srl is also having strategic partnership with near by Italian suppliers for treatment and processing which can be used as and when required
- Green Gear Trasmissioni Srl is certified with



ISO-9000-2015 and TUV certification



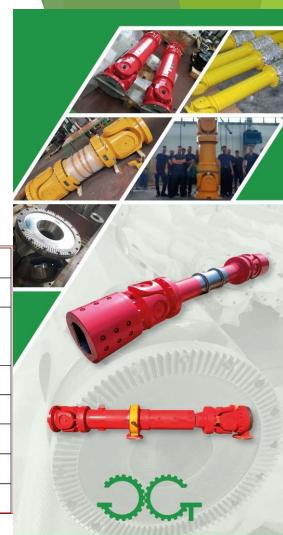
> GGT SRL Introduction - Video

GGT SRL Introduction - Video



Products

Heavy duty and special Gear Couplings	Elastic Couplings	
Gear Spindles	Drawing based special products	
Universal Joint Shafts – Light Medium and	Gear Box components	
heavy duty		
Slipper Type Spindles	Hybrid Spindles	
Heavy duty Gear Box	Slipper pads and liners	
Companion flanges	Roll neck couplings/ Wobblers	
Spindle carriers	Coupling box unit	
Automatic Oil Lubrication Spindle	Automatic Grease Lubrication Spindle	



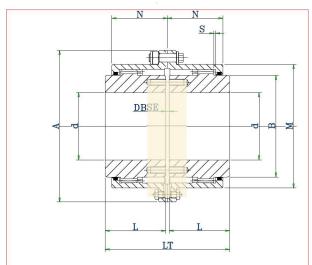


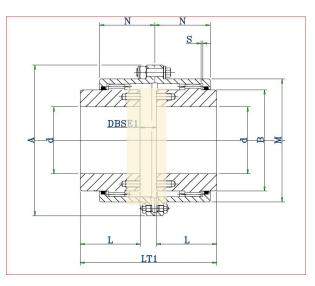
> Gear Couplings - Standard

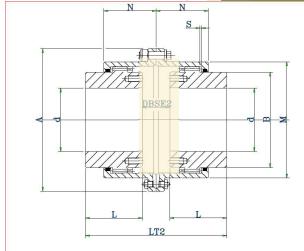
- FGC series Gear Couplings
- FGC-R series Gear Couplings with one hub reverse
- FGC-RR series Gear Couplings with both hub reverse
- FGC-L series Gear Couplings with one Long Hub
- FGC-LL series Gear Couplings with both Long Hubs
- RGC Series Gear Couplings with one hub rigid



Gear Couplings - Standard







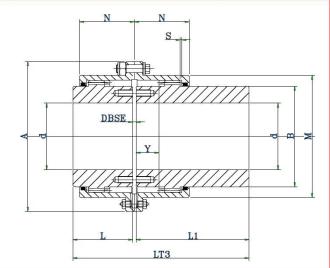
FGC series Gear Couplings

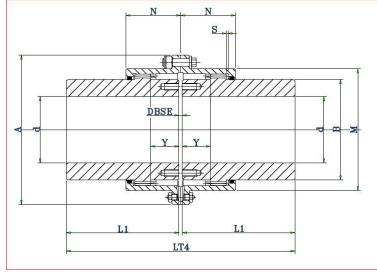
FGC -R series Gear Couplings

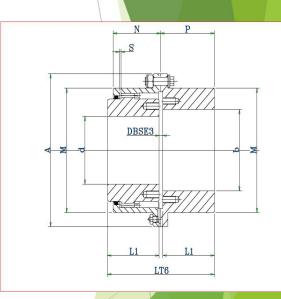
FGC -RR series Gear Couplings



Gear Couplings - Standard







FGC L series Gear Couplings

FGC -LL series Gear Couplings

RGC series Gear Couplings



Gear Couplings - Heavy Duty

Y -		
SIZE	MAX BORE d [mm]	Weight [kg]
FGC.531	325	722
FGC.581	370	972
FGC.636	400	1292
FGC.696	430	1695
FGC.762	475	2215
FGC.812	510	2695
FGC.862	530	3150
FGC.937	580	3950
FGC.997	610	4915
FGC.1097	680	6566
FGC.1242	780	9420
FGC.1342	860	12390
FGC.1477	950	15904
FGC.1587	1020	19631
FGC.1687	1090	23543
FGC.1817	1180	29572



Gear Couplings - Heavy Duty

• FGC -HD series Gear Couplings

Material used - 42Cr Mo4



> Gear Couplings - Heavy Duty



 FGC -HD T series Gear Couplings with Tubular Spacer



Material used - 42Cr Mo4



- FGC FE series Gear Couplings (with Felt seals)
- FGC El series Gear Couplings (with Electrical Insulation)
- FGC-SS series Gear Couplings with Stainless Steel
- FGC-TV series Gear Couplings Tubular Spacer for Vertical Application



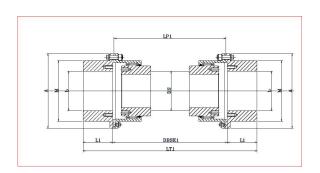








• FGC - SR series Gear Couplings (with Intermediate floating shaft and reverse hub)











- FGC BD series Gear Couplings with brake disc
- FGC BP series Gear Couplings with Brake Pulley
- FGC SD series Gear Couplings with shear pin safety device







 FGC - CS series - Continuous Sleeve Gear Couplings

FGC - SG series Sliding - Gear Couplings

FGC - DI series - Dis engageable Gear Couplings

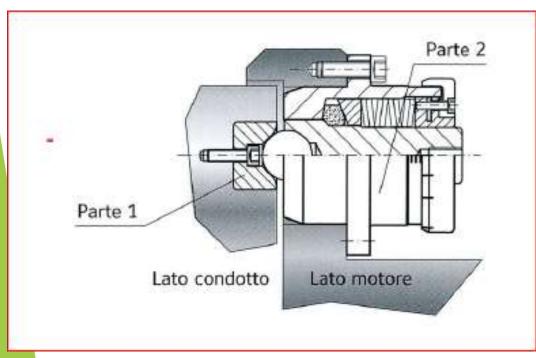








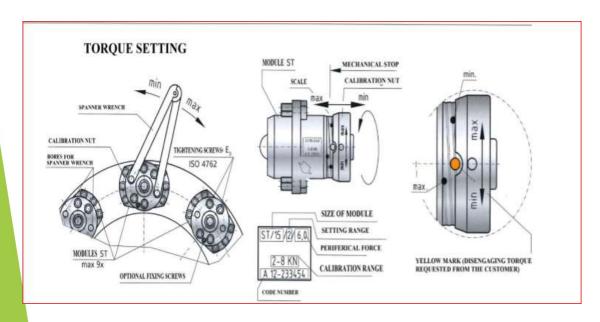
 Couplings assembled with Easy release Module

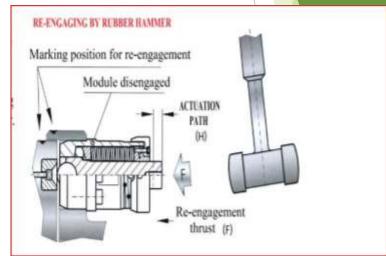






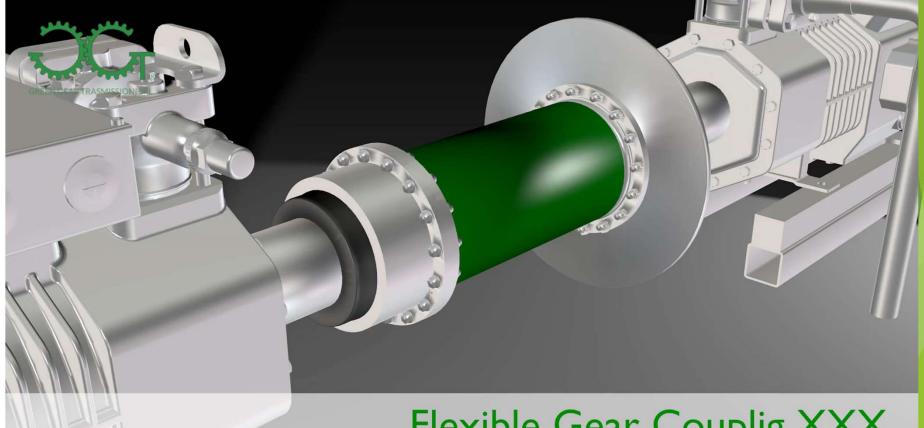
 Couplings assembled with Easy release Module







Gear Coupling - Video



Flexible Gear Couplig XXX

With One Long Hug, Tubular Spacer and Break Disc



Basis Types

- Fix intermediate Shaft
- Telescopic intermediate shaft

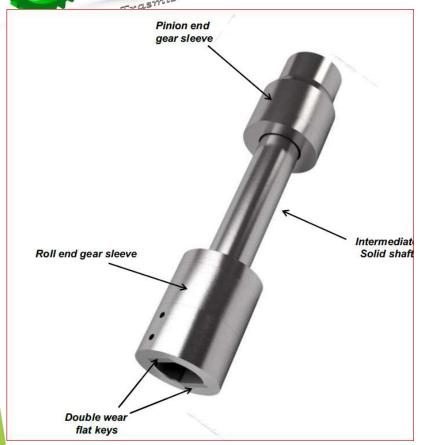
Green Gear Trasmissioni Technical Advantages

- For transmitting high torque
- Max Static angles allowed 5 Deg
- Max Dynamic angles allowed 3.3 Deg

Design

Designs are always customized according to technical specifications so that product will be most suitable for the required application.









Applications

- Flat Products
 - Hot Strip Mill (Ferrous & Non-Ferrous)
 - Cold Rolling mill (Ferrous & Non-Ferrous)
 - Plate mill

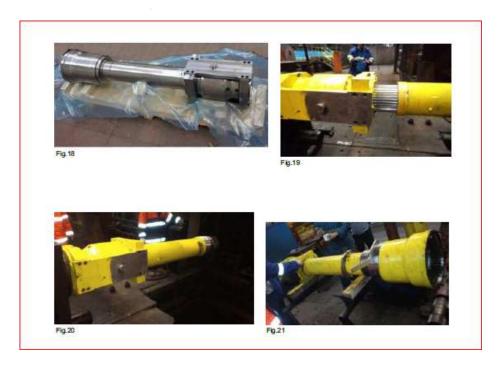
Long Products

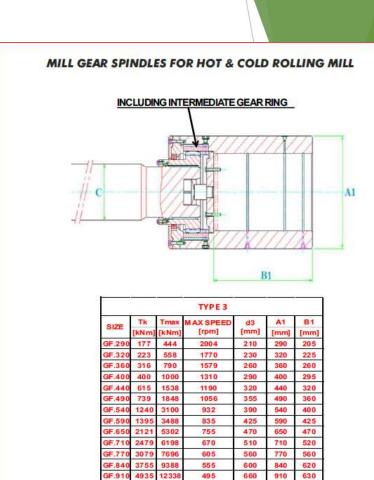
- Bar Mill including threaded bars
- Wire rod mill
- Section mill
- Merchant Mill
- Rail mill
- Pipe Plants
 - Multi pipe mill
 - Seamless Tube plants (PQF/FQM)











710

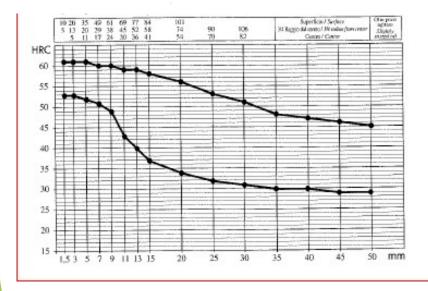
Green Gear Trasmission Selection of right material and treatment is having very vital role in the capacity of gear spindle

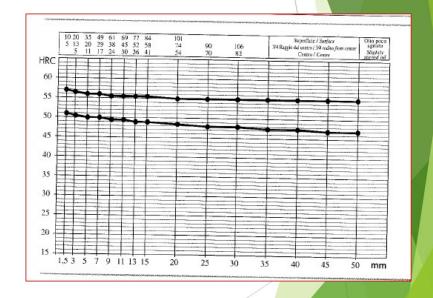
Same size of gear spindle manufactured with type 4 is having almost 4 times higher capacity than manufactured with type 1

Туре	Material	Treatment
Type 1	42 Cr Mo4	Gas Nitriding
Type 2	31 Cr Mo 12	Gas Nitriding
Type 3	41 Cr Al Mo7	Gas Nitriding
Type 4	X38Cr Mo V 51	

	NOMINAL TORQUE Tk [kNm				MAX TORQUE Tk [kNm]			
SIZE	TYPE 1	TYPE 2	TYPE	TYPE 4	TYPE 1	TYPE 2	TYPE 3	TYPE
GF275	106	151	177	393	264	378	444	982
GF290	124	178	209	463	311	445	523	1157
GF300	133	190	223	494	332	475	558	1235
GF315	147	210	247	546	367	525	617	1365
GF330	188	269	316	699	470	673	790	1749
GF345	211	302	355	785	528	755	887	1963
GF360	227	325	382	845	568	813	955	2113
GF375	244	349	410	907	610	873	1025	2269
GF395	337	482	566	1253	843	1205	1416	3133
GF415	376	538	632	1399	941	1345	1580	3497
GF675	1476	2110	2479	5697	3689	5275	6198	1424
GF710	1832	2620	3079	7074	4580	6550	7696	1768
GF740	1979	2830	3325	7641	4948	7075	8313	1910
GF770	2129	3044	3577	8219	5322	7610	8942	2054
GF800	2280	3260	3831	8802	5699	8150	9576	2200
GF835	2937	4200	4935	11340	7343	10500	12338	2835
GF870	3171	4535	5329	12245	7928	11338	13322	3061
GF905	3399	4860	5711	13122	8497	12150	14276	3280
GF940	3643	5210	6122	14067	9108	13025	15304	3516







Variation in the hardness across the depth is less in Type 2 compared to Type 1

Selection of right material and treatment is having very vital role in the capacity of gear spindle

For selection of material for gears - Young Modulus and Yield limit are not enough, as gears will fail due to wear and fatigue in critical tension spots. It is required to look for the properties that relate with these factors.

Fatigue and wear resistance also needs to be considered wherever there is force, speed and contact, which is the general case with gears.

Material hardness - This can be improved with heat induction treatments with carbon rich gases.

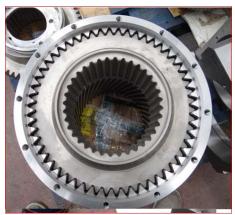
Fatigue limit - it is a ratio of the elastic yield limit. This tells after how many cycles the metal will start cracking with a certain applied pressure.

Ductile-to-brittle-transition - applied to cold environments, and for material softening in hot environments.

Dilatation and thermal fatigue will also play a part.



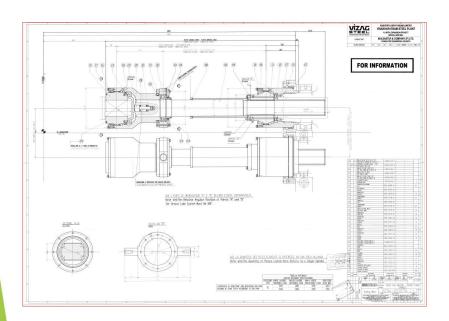


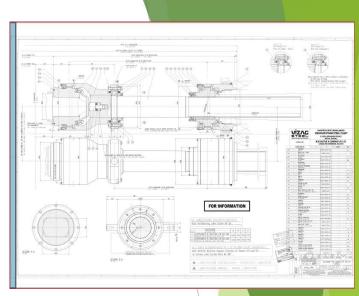


Actual Pictures



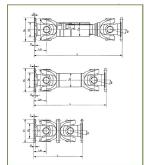














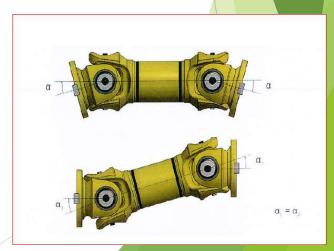
Basis Types

- Light Duty US-A
- Medium Duty US-B
- Heavy Duty US -C
- Tunnel Type US-F

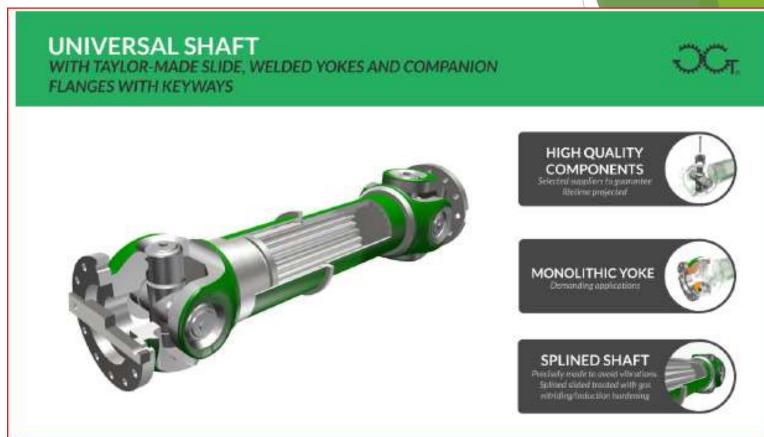
Green Gear Trasmissioni Technical Advantages

- Monolithic design Yokes
- Maximum allowable Misalignment
- Minimum Torsion
- Bearing lifetime, design and make
- Appropriate heat treatment
- Welding quality
- Dynamic Balancing











Design Calculations

K = Service factor

1.	The universal shafts are selected according to
	their load features, calculated torques, bearing
	lifetime, rotation speed and working angle.

Tc=KT······ (1) (1), (2) and (3) where:

Tc = Calculated torque [Nm]

T = 9550
$$\frac{P_W}{n}$$
 (2)

T = Nominal torque [Nm]

Pw = Motor power [kW]

PH = Motor power [kW]

N = Rotation speed [pm]

2. The calculated torque is given by the following
$$T=7020 \frac{P_H}{n}$$
 (3) formulas (1), (2) or (1), (3):

- Generally, the universal shafts are selected following the torque to be transmitted and the expected bearing lifetime.
- Check the torque following the formula (4):
 Tc ≤ Tn or Tc ≤ Tf or Tc ≤ Tp......(4)
- 5. Check the bearing lifetime following the formula (5): $L_N = \frac{K_L}{K_1 \Omega R T^{10/3}} \times 10^{10} \ge L_{min}$

(4) where:

Tc = Calculated torque [Nm]

Tn = Nominal torque [Nm] (theoretically calculated, according to the following conditions, for example: shaft speed n = 10 rpm, angle $\beta = 3^{\circ}$ and bearing lifetime LN = 5000 hours under load).

Tf = Fatigue torque suitable for alternate loads [Nm]
Tp = Pulsating torque suitable for pulsating loads [Nm]
Tp = 1.45 Tf

- 6. In case the universal shaft has both horizontal and vertical misalignment, its composite misalignment is calculated by the formula (6): $tg \beta = \sqrt{tg^2 \beta} + tg^2 \beta = \sqrt{tg^2 \beta$
- 7. If the flange diameter is 390 mm or smaller, the formulas (7) and (8) shall be used to check the rotation maximum speed:

nmax \leq nB......(7) maximum permissible speed on working angle – Figure 7.1 nmax \leq nL.....(8) maximum permissible speed on operating length – Figure 7.2



Service Factors is having very important role in the design of universal joint shafts

SERVICE FACTORS	DRIVEN EQUIPMENT	К	
LIGHT SHOCK LOAD	Generators Centrifugal pumps Ventilators Wood handling machines Belt conveyers	1.1 ~ 1.3	
MEDIUM SHOCK LOAD	Compressor (multi cyl.) Pumps (multi cyl.) Small section mills Continous wire mills Conveyer primary drives	1.3 ~ 1.8	
HEAVY SHOCK LOAD	Paper machines Marine transmissions Transport roller tables Continous tube mills Continous working roller tables Medium section mills Compressors (single cyl.) Pumps (single cyl.) Mixers Presses Straightening machines Crane driver Ball mills	2~3	
EXTRA HEAVY SHOCK LOAD	Crane accessory driver Crushers Reversing working roller tables Reeling drives Scale breakers Blooming stands	3 ~ 5	
EXTREME SHOCK LOAD	Feed roller drives Plate shears	6 ~ 15	







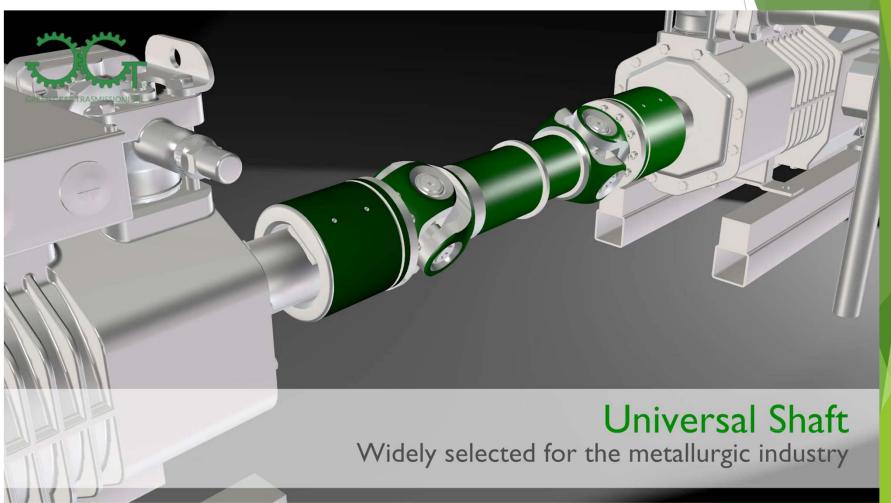








> Universal Joint Shaft - Video





> Slipper Type of Spindles







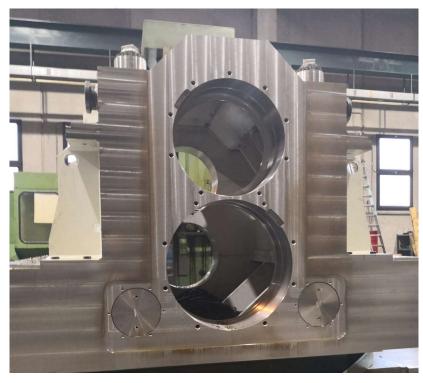


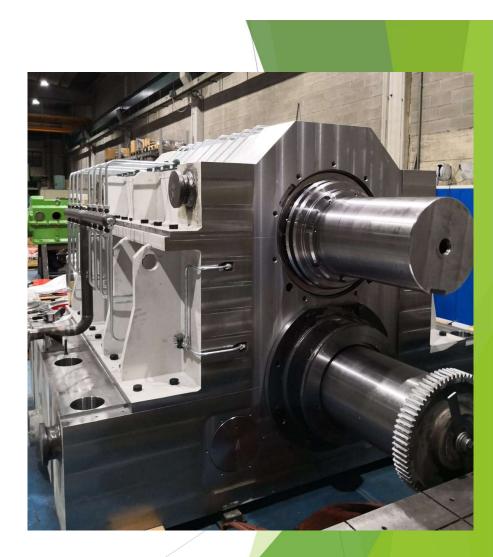
Gear Box





Gear Box









Why Green Gear Transmissioni?

- 1. Experienced Team
- 2. Selection of material & Process
- 3. Design Specialties
- 4. Manufacturing facility
- 5. Service Support
- 6. Low cost



Why Green Gear Transmissioni?

- ✓ Mr. Mario Martone CEO
- ✓ Mr. Fulvio Design Chief
- ✓ Mr. Caci Romeo Sales and Service
- ✓ Mr. Allesandro Masscio Order Execution
- ✓ Ms. Michela CFO



> Why Green Gear Trasmissioni?

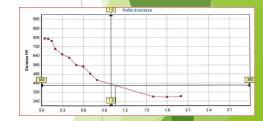
Selection of material & Process



Forgings Parameters	Details
Reduction Ratio	Up to 5:1
Grades	31CrMo12, 41CrAlMo7
Hardness	950 HV
Useful Depth	Maximum
Country of Origin	Italy / Europe

Component	Grade	Process	Details
Gear Hubs	41CrAlMo7 QT	Nitriding	1.3 mm useful Depth , 950 HV Hardness
Intermediate Gear Rings	31CrMo12 QT	Nitriding	1.1 mm useful Depth , 850 HV Hardness
Flat Wear Keys	18NiCrMo5 QT	Carburised/ Ground	High surface hardness > 58HRC

DUREZZA SU PROVINO	Sample hardness		
DUREZZA CUORE PROVINO	Core hardness sample	HV 320	
PROFONDITA' SU PROVINO	Depth on sample	1,32 mm (480 HV)	
STRUTTURA	Structure	CB 24 um	
DUREZZA SUL PEZZO	Piece hardness	HV1 996/1112	







> Why Green Gear Trasmissioni?

Design Specialties

Parameters	Details
Upgraded and improved gear teeth profile	Increases number of teeth in contact
Reduced male and female gear teeth	Keeping required angle same
Special Drill Shape	Bottom of hole will be in a round shape to avoid stress concentration - eliminates cracking
Socket head threaded keys	Ensure tightness under every situation
Providing step to release the force	It will prevent breakage of screw



Why Green Gear Trasmissioni?

State of the Art Manufacturing Facility Machining Lathes

In house manufacturing

TORNIO BIGLIA B1200M CNC HORIZONTAL LATHE

Max lenght: 1200 mm Max outer diameter: 300 mm



TORNIO WEBSTER AND BENNET CNC VERTICAL LATHE

Green Gear Trasmissioni

Max lenght: 1400 mm



TORNIO COMEV PICOTRE 500 CNC HORIZONTAL LATHE

Max lenght: 3000 mm Max outer diameter: 1100 mm



TORNIO COMEV LEONARDO 300 CNC HORIZONTAL LATHE

Max lenght : 2000 mm Max outer diameter: 600 mm







TORNIO RIFA RFCL80

Max outer diameter: 800 mm

CNC VERTICAL LATHE

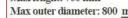
Max lenght: 500 mm

State of the Art Manufacturing Facility **Machining Lathes**

TORNIO DOOSAN PUMA V8300

CNC VERTICAL LATHE

Max lenght: 700 mm







In house manufacturing

TORNIO TORGIM 360 MANUAL HORIZONTAL LATHE

Max lenght: 3200 mm Max outer diameter: 720 mm



In house manufacturing



Why Green Gear Trasmissioni?

State of the Art Manufacturing Facility Milling / Drilling Machines





CENTRO DI LAVORO AWEA BM 1200 CNC WORK-CENTER (MILLING/DRILLING)

Max height: 850 mm Max lenght: 1200 mm Max width: 700 mm





In house manufacturing



State of the Art Manufacturing Facility Gear Cutting Machines

DENTATRICE LIEBHERR LC1002 CNC GEAR CUTTING MACHINE

Max height: 1500 mm Max outer diameter: 1200 mm





DENTATRICE MITZUBUSHI SB40 CNC GEAR CUTTING MACHINE – 7 AXIS

Max height: 600 mm

Max outer diameter: 500 mm







Why Green Gear Trasmissioni?

State of the Art Manufacturing Facility Wire Cut Machines, Grinding Machines

ROBOT ROBOT FOR AUTOMATIC LATHE/WORK-CENTER LOADING

Max height: mm Max lenght: mm Max width: mm







In house manufacturing

Why Green Gear Trasmissioni?



State of the Art Manufacturing Facility

Material Handling and other miscellaneous machines

OTHER MACHINES AND TOOLS

- SHARPENER WALTER
- GRINDING WHEEL FUMAGALLI RTA60
- BENCH GRINDING WHEEL NUTOOL BT200
- BAND SAW OPUS 400 BSC-3 for pipe cutting
- WEIGHTING MACHINE WE-T
- BRIDGE CRANE X 2(Max load Kg)
- BIRDGE CRANE SMI (Max load 3000 Kg)
- FLAG CRANE ELEPHANT (Max load 2000 Kg)
- FLAG CRANE ELEPHANT (Max load 1000 Kg)
- FLAG CRANE DAUTEL (Max load 1000 Kg)
- BRIDGE CRANE PARACCHI (Max load 6300 kg) x 2
- GAS FORKLIFT HYSTER (Max load 3000 kg)
- ELECTRICAL FORKLIFT NISSAN (Max load 1500 kg)
- MANUAL FORKLIFT CROWN (Max load 1000 kg)
- ELECTRICAL FORKLIFT JUGHEINRICH(Max load 2000 kg)
- DIESEL FORKLIFT HYSTER(Max load 5000 kg)
- MARKING MACHINE BERNA
- HARDNESS TEST MACHINE ERNST
- MICROMETERS AND CALIBERS



Service Support

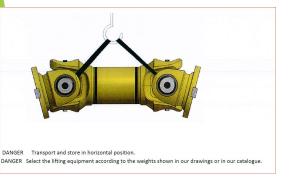
Why Green Gear Trasmissioni?







- 1. Repair facility in Italy
- 2. Experienced team can be deployed anywhere in the world in case of AMC



USE & MAINTENANCE MANUAL

Service Support

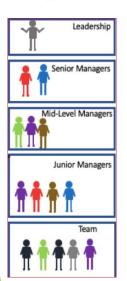
> Why Green Gear Trasmissioni?



Reconditioning of GWB Cardon Shafts done by GGT







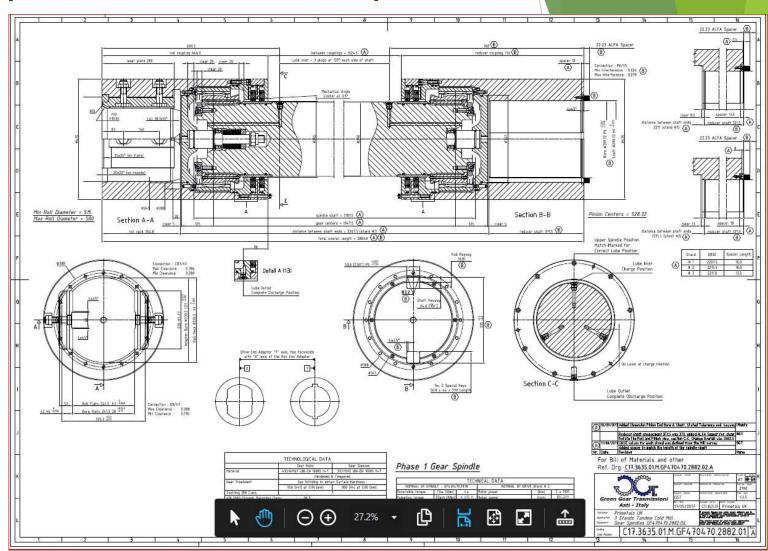
- Small Organization
- Lean and Inhouse manufacturing
- Savings through Design



Low Cost

> Special Product - Oil Lub Spindle









Design Parameters

NOMINAL OF SPINDLE - GF470470.2878		NOMINAL OF DRIVE Stand # 2			
Reversible torque	TDw [KNm]	n.a.	Motor power	[KW]	2 x 1305
Pulsating torque	TDsch [KNm]	* 415 *	Motor speed	[rpm]	125-273
Max peak torque	Tf [KNm]	1200	Reducer ratio		
Max speed	nmax [rpm]	1500	Max Rolling Torque (60/40)	[KNm]	* 125.6 *
Max dynamic angle	Dyn°	* 1.30° *	Max Peak Torque	[KNm]	251.2
Max design angle	Des°	3.50°	Spindle Speed range	[rpm]	125-273
Service factor	SF	* 3.30 *	Load angle (∆ parallel 43.8 mm)	[°]	* 1.29° *
			No load angle (Δ para. 93.1 mm)	[°]	* 2.75° *

> Special Product - Oil Lub Spindle

Trasmissioni		TECHNOLOG	GICAL DATA	
		Gear H	Hubs	Gear Sleeves
Material		41CrAlMo7 UNI-	-EN 10085 H+T	31CrMo12 UNI-EN 10085 H+T
		Hardened & Tempered		
Gear Treatment		Gas Nitriding to obtain Surface Hardness :		
		950 [Hv1] at	t 0.90 [mm]	800 [Hv] at 0.80 [mm]
Toothing DIN Class	s 7			
VDI 2060 Dynamic Balancing C	Balancing Class : Q6.3			
Dynamic Balancing Speed		: 4	450 [RPM]	
Mass	[M]	2190 [Kg]]	
Mass Moment of Inertia	[기]	53.8 [Kg	jm2]	
Lubrication Type :	0	L FILLING		
Lubricant Quantity : 2.2 [liter] each coupling				
Lubricant Type : Gear Oil 1500 (Molub-Alloy) or equivalent				



Special Product - Oil Lub Spindle

Special Oil Lubrication Gear Spindle

GGT new style of gear spindles with special oil lubrication has been tested successfully at an important Cold Rolling Mill located in TATA Steel South Wales since 2017.

The result is unique: during these first 2 years of operation at the maximum capability of production of the 5-stands tandem mill, GGT gear spindles didn't get any wear in the teeth surfaces and most of all got only 4 times maintenance interventions. Once every 6 months.

Usual oil lubrication gear spindles have to be installed together with all the heavy structure around the spindles, composed of oil containers and oil pumping system. While, GGT special oil lubrication gear spindles don't need any kind of structure

This new type of oil lubrication gear spindles can be installed at both for new installation and for any revamping. This revolutionary gear spindles can also replace even grease lubrication gear spindles currently in operation

The evolution is in the geometry and design of the internal components and in the type of oil.

> Special Product - Oil Lub Spindle





Pump used to replace oil in Special Oil lubrication Spindle

Special Product - Grease Lub

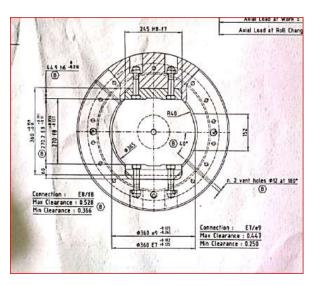
Spindle

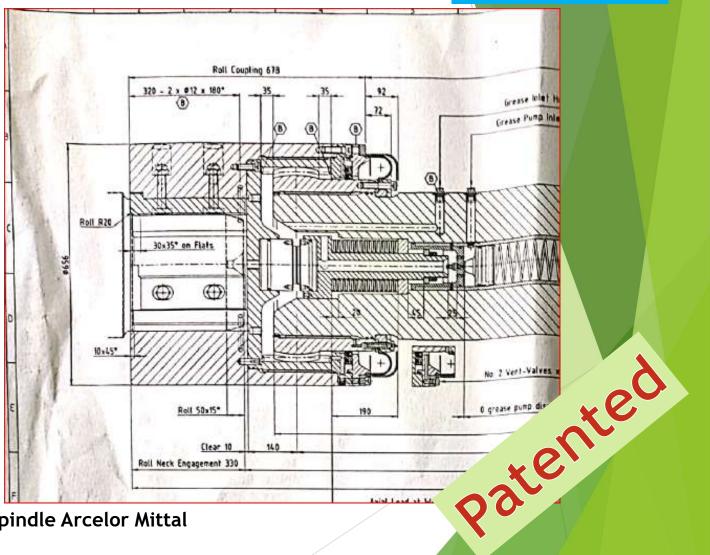


Automatic Grease Lubrication Spindle Arcelor Mittal









Automatic Grease Lubrication Spindle Arcelor Mittal



FGC 236 LL BD Supplied to Mercegaglia Steel Italy Supplied through SMS Group









13 No of Gear /Cardon Hybrid Spindles Supplied to Rizhao Steel China in leveller through Voith - China









One of Biggest Universal Cardon Shaft size 800
For edger application - Customer ArcelorMittal Brazil
Supplied through Primetals





Cardon Shaft size 490 to Outokumpu Steel Sweden for special cold rolling stand





GGT Heavy Duty Gear Coupling
Outer Dia 1500 mm
ArcelorMittal Ukrane
HSM Stand 1 (between Motor & GB)

> Why Green Gear Transmissioni?

Increasing References



Gas nitrided
Components
& Gear Spindle for
Iranian Steel Mill















Equipment supplied to ArcelorMittal Kazakhstan HSM





Dis-engagable Gear Coupling with leveller





Gear Spindle for Aluminium Mill Through Primetals UK



> Why Green Gear Trasmissioni?

Worldwide Presence







Green Gear Booth - EXPO USIPA -2019 Brazil

Why Green Gear Trasmissioni?







Green Gear Booth - EXPO USIPA -2019 Brazil

Why Green Gear Trasmissioni?

Worldwide Presence









Green Gear Booth - EXPO USIPA -2019 Brazil



Our Customers





Our Customers





Our Customers



Pride of Steel







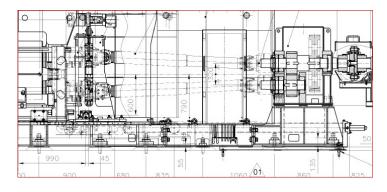


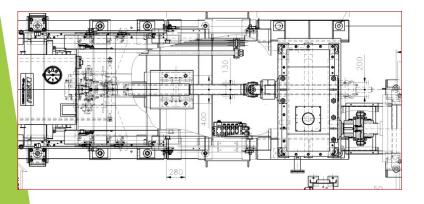




We will keep on adding ...







#Key words

#Coupling #Gear Coupling #Gear Box #Pinion #Spindle **#Gear Spindle #Articulated Spindle #Universal Joint Shaft #Cardon Shaft** #Gear Internals #Slipper pads #Slipper type spindle # Liners # roll neck couplings #Wobblers **#Coupling Box #Spindle Support** #Companion Flanges # Spindle Carrier #Elastic Couplings #Flexible couplings





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